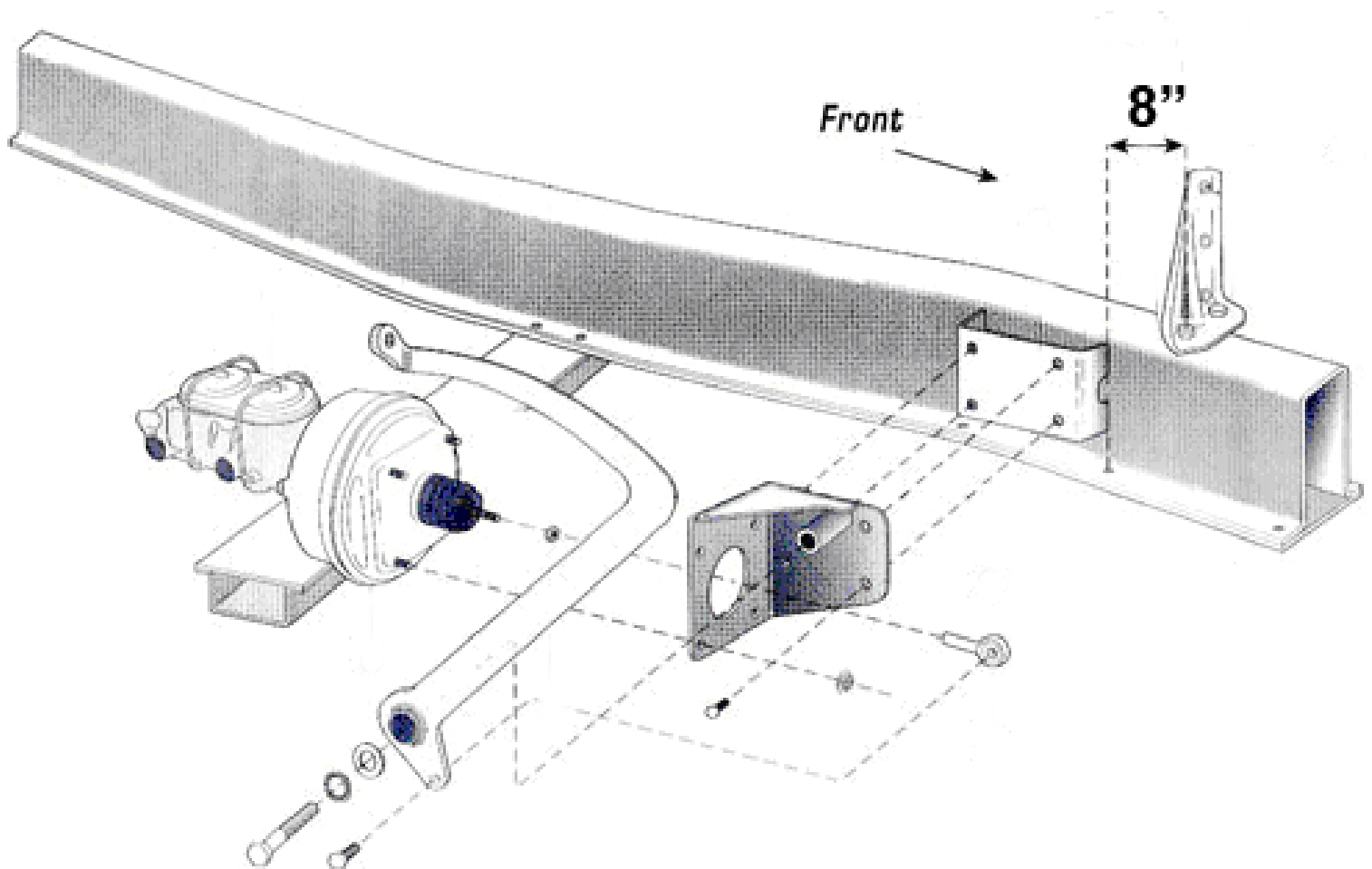


## 1937-1948 Chevy Weld-on Power Brake Pedal Install Sheet

1-866-925-1101

[www.totalcostinvolved.com](http://www.totalcostinvolved.com)

**CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST BEFORE INSTALLATING OF THE KIT.  
IF ANY PIECES ARE MISSING, PLEASE CONTACT: TOTAL COST INVOLVED 800-925-1101**



1. Remove original master cylinder, bracket and brake pedal.
2. Assemble the master cylinder and power booster into the power brake bracket.
3. Weld-on pedal assembly mounting bracket 8" on the inside and flush to the top of the frame rail from the body mounting bolt hole.
4. Bolt pedal assembly to frame bracket use supplied bolts & nuts.
5. Install the pushrod to the power booster and pedal heim.

6. Stock pedal hole needs to be filled.  
Mock up & relocated New pedal brake arm hole and cut hole into floor board.
7. Adjust and rotate the upper pedal tube so it will go through the original hole in the floorboard and tighten the 3/8" bolt on the side of the tube to secure the pedal tube. Use loctite on threads
8. Adjust the pushrod so there is:
  - 1/2" of free play at the pedal pad (do not pre load master cylinder)
  - Very little clearance between the firewall and lower pedal arm when the brake pedal is released
9. Check for interference and binding throughout the pedal travel
10. A new access hole on the floor needs to be cut out approximately 17" behind the original hole in the floor for master cylinder access
11. Install pedal pad, reroute brake lines, bleed brakes and run manifold vacuum to power booster
12. Test the brake system before driving the car