



1955-1959 Chevy Truck Rear 4-Link With Panhard Bar Install Sheet

1-866-925-1101

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**CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST BEFORE INSTALLATING OF THE KIT.
IF ANY PIECES ARE MISSING, PLEASE CONTACT: TOTAL COST INVOLVED 800-925-1101**

Parts List

- | | |
|------------------------------|------------------------------|
| 1 4-Link Frame Bracket (L&R) | 6 Coil-Over Shocks |
| 2 4-Links | 7 Panhard Bar Mounting Bolt |
| 3 Axle Brackets | 8 Panhard Bar Axle Bracket |
| 4 Coil-Over cross member | 9 Panhard Bar |
| 5 Coil-Over Mounting Bolts | 10 Panhard Bar Frame Bracket |

Installation Notes:

1. Before removing the stock rear end and springs, mark the frame and take measurement as to where the axle centerline should be so that the tires will be centered in the wheel wells.
2. Remove front spring mounts by grinding off rivet heads and punch rivet body through the frame. Drill out rivet holes to 7/16".
3. Install the 4-link frame brackets (part No. 1) to the frame where the original front spring perch used to be. To determine left and right side bracket, the lower 4-link holes on the frame brackets have to be further forward than the upper holes.
4. After tightening all of the 7/16" bolts on the frame bracket, drill out the frame, through the upper holes of the frame brackets to 5/8".
5. Weld on the axle brackets (part No. 3) on the axles (36" apart), making sure that they are centered on the housing and that the rear side of the brackets (where the three holes for the coil-over shocks are located) are parallel with the mounting surface for the 3rd member.
6. Adjust the 4-links (part No. 2) so that they have 1/2" of the threads showing on the adjuster and install them on the rear end and frame. Install the lock nut for the front, upper 4-link mounting bolt on the inside of the frame rail.
7. Raise the rearend to the ride height. Check your wheelbase and axle location.
8. Install coil-over shocks (part No. 6) to the rear end (with the threaded adjuster on the bottom), making sure that there is a spacer between the lower coil-over mount and axle bracket.

