



## **‘55-‘59 Chevy Truck Anti-Sway bar for 4-Link (TCI Frame & Stock Frame)**

### **Install Instructions**

Tech line: 1-855-693-1259

[www.totalcostinvolved.com](http://www.totalcostinvolved.com)

**Read and understand these instructions before starting any work!**

**USE THE PARTS LIST BELOW TO MAKE SURE YOUR KIT IS COMPLETE BEFORE INSTALLATION.**

**IF ANY PIECES ARE MISSING, PLEASE CONTACT: Total Cost Involved Engineering 866-925-1101**

### **Installing Anti-Sway bar:**



#### **LOCATING THE REAR ANTI-ROLL BAR HOUSING TO THE FRAME:**

**\*NOTE\*** The pictured frame has been boxed

Mark the frame 2 1/4" from the rear face of the coilover cross member.



Measure down 2 1/8" down from the top of the rail at the mark you just made. Use a center punch to mark the frame where these two measurements intersect. This is the anti-roll bar housing centerline.

Duplicate the last two steps for the opposite side of the vehicle.

Use a 1 1/4" hole saw to drill through the frame at the marked location.



Place the housing through the frame making sure it protrudes the same distance on both sides.

Once it is centered, it can be welded into place.



Place the splined bar into the housing.



#### SEQUENCE OF INSTALLATION PER SIDE:

1. Nyliner
2. Washer
3. Aluminum arm

Duplicate these steps for the other side of the vehicle making sure the aluminum arms are clocked the same. Tighten down the pinch bolts on the splined end of the bar.

**\*NOTE\*** Make sure the countersunk side of the aluminum arm is facing the frame. **\*SEE BELOW**



Install flat head bolt and provided spacer.

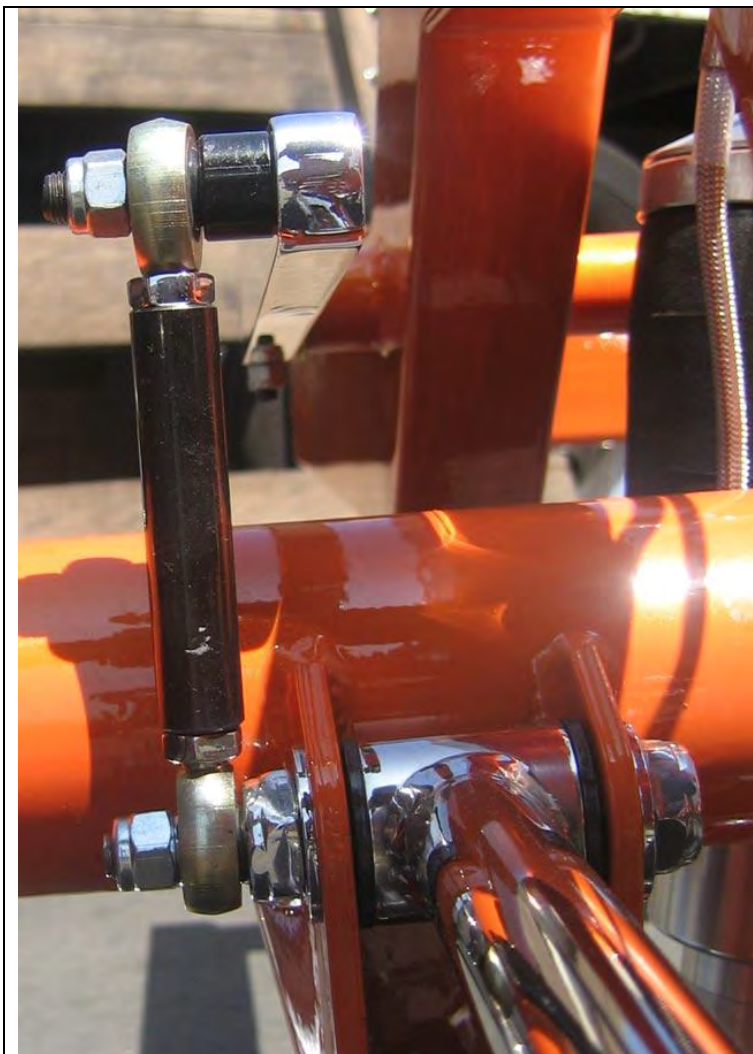


Install the 3/8" rod ends and extension rod onto the aluminum arm.

The lower 3/8" rod end connects to the upper 4-link bolt. This is where the special shoulder bolt should be installed. If you haven't installed this bolt already during the 4-link process you will need to remove the upper link bolt and replace it with the provided shoulder bolt. The shoulder side should face out towards the wheel. Install the short 5/8" nylock and then tighten it down. The rod end goes on next and the 3/8" nylock onto the small end of shoulder bolt.

Duplicate the process for the other side of the vehicle making sure the extension rods are sitting vertical. Adjust the extension rod as needed to have zero preload.





Here is how the finalized installation will look.

No returns or exchanges without a RMA#.

Packages must be inspected upon receipt & be reported within 10 days.

If you are missing parts from your kit, TCI Engineering will send the missing parts via FedEx or U.S. mail ground.

Returned packages are subject to inspection before replacement/refund is given.(Some items will be subject to a 15% restocking fee)

Thank you for your business!

