

## #LS1-K3 Installation Instructions

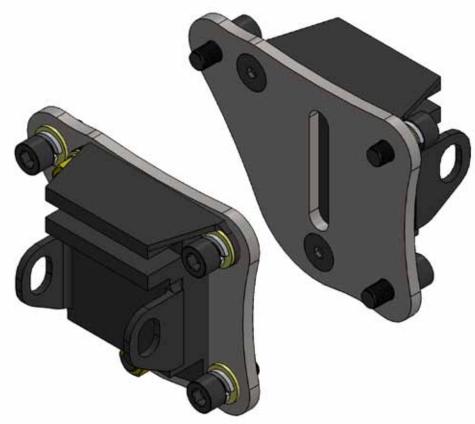
for 3" Forward LS V8 Engine Mount Adapter

## **Parts List:**

- 2 ea Engine Mount Adapter 4 ea 3/8 Counter Sink Bolt
- 4 ea 3/8 Nut
- 4 ea 3/8 Lock Washer
- 6 ea 10mm Socket Head Bolt
- 6 ea 10mm Lock Washer
- 10 ea Flat Washer

## Instructions:

- Pre-assemble the bracket assemblies. Install 2 of the 3/8" counter bolts into an adapter bracket. Next place the engine mount on the adapter bracket aligned with the 2 counter sink screws. Now tighten the counter sink bolts using 2 flat washers, 2 of the 3/8" lock washers, and 2 of the 3/8" nuts.
- 2. Attach the bracket assembly to the engine. Each assembly will use 3 flat washers, 3 of the 10mm washers and 3 10mm socket head cap screws (allen bolts).



## Note:

Due to variations between different manufactures' engine mounts, some modifications may be necessary:

If the bump on the back side of the mount interferes with the adapter, you may need to remove a portion of the bump; a grinder works well for this.

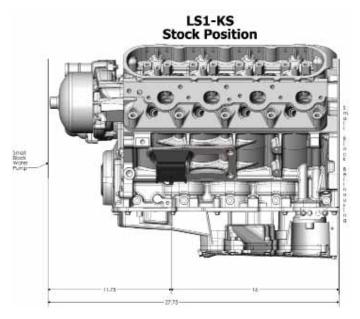
Some mounts utilize a steel backing plate. In this case, the new adapter will act as the backing plate.





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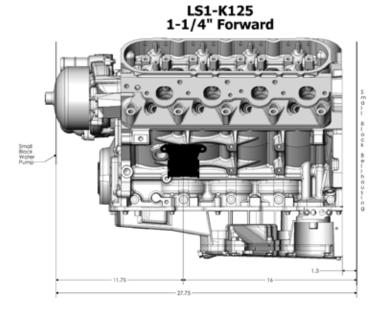




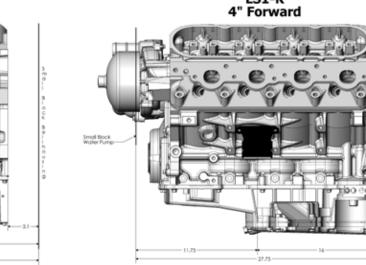
LS1-K3 3" Forward

27.75

Small Block Water Pump-



LS1-K 4" Forward



LS1-K125 5-3/4" Forward

