



Steering, Brake & Suspension Specialists

#M2PSH-RM Installation Instructions

Mustang II Front End Power Steering Hose Kit for use with
1974-78 Mustang II Rack & Pinion



Instructions:

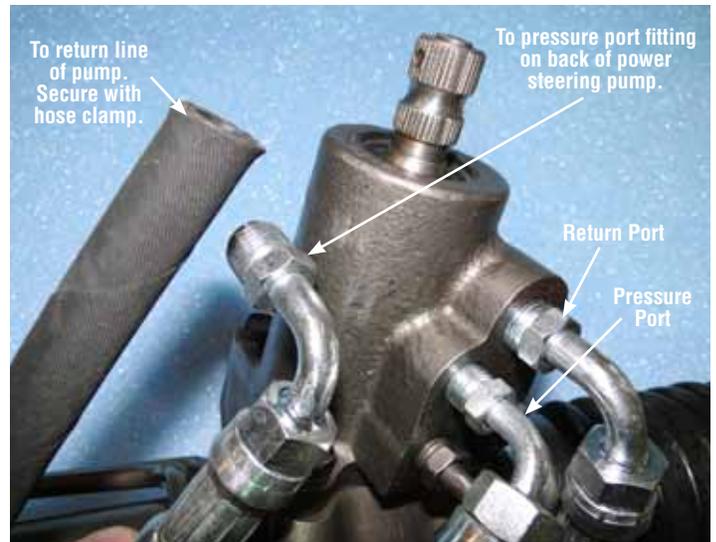
This kit includes three brass inserts which converts o-ring style steering rack or pump to an inverted flare fitting to work with our hoses. If your steering rack or pump already has the brass inserts installed, please discard the three supplied inserts. If you do need to install the brass inserts, use a small punch to tap the inserts in place.



Be sure to use a line wrench to tightening down all fittings. Install the hoses into the rack. Tighten them down snug. **Do not over tighten.**

Be cautious as over time, many reconditioned rack fitting ports get worn and become weak, so its very easy to strip the threads by over tightening.

Note: The return port (5/8-x18) on the rack is the top one closest to the splined shaft. The pressure port (1/2-20) is the one below it.



GENERAL TORQUE SPECIFICATIONS:					
1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

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