

## Mustang II Crossmember Installation Instructions

## Note:

Read these instructions completely before attempting this conversion.

Make sure this kit fits your application before painting or plating. Parts that have been painted, plated or modified may not be returned.

## WELDING AND FRONT SUSPENSION KNOWLEDGE NECESSARY.

## Instructions:

To be used with tubular strut rods or strutless lower A-arms.

- 1. Place temporary braces to hold frame true.
- 2. Remove original crossmember, noting wheel center. This is for type A units, on type B units it is best to keep as much of the crossmember as you can. Trim to clear the rack and steering shaft.
- 3. Mark wheel center on outside of frame rails.
- 4. Frame must be boxed 6" in front of the crossmember to the firewall.
- 5. Place new crossmember on wheel center. Line up punch mark on both sides of the crossmember. Clamp and spotweld the crossmember in place.
- 6. Place spring towers on crossmember, center towers and spot-weld them in place.
- 7. At this time many builders like to mock up the front end by fitting the fenders back on to check the wheel to fender location. If satisfied finish welding.

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For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.