

#PS708-S - Installation Instructions

Power Steering Pump Bracket for Small Block Chevy V8 (and early Nova 1962-67)

Notes:

Read instructions completely and familiarize yourself with bracket/pump orientations before beginning installation.

Make sure the kit fits your application, as intended, before painting, plating, or attempting to modify; parts altered in anyway cannot be returned.

This bracket is designed to be used with the non-metric GM (Type 1) pumps with integrated reservoir. CPP offers bottleneck and teardrop (trapezoidal) type pumps as well as single- and double-groove pulleys to fit your specific application.

Instructions:

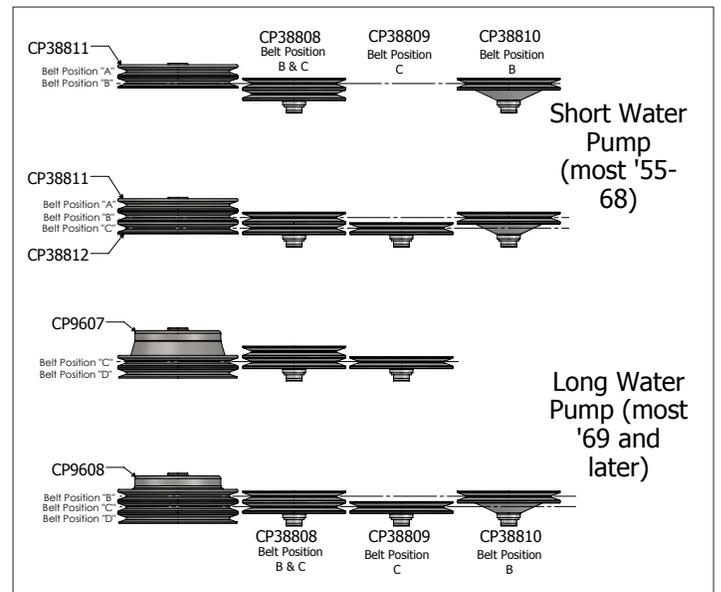


1. Loosely install the bracket onto the power steering pump and the engine using the threaded holes in the block nearest the timing cover, below the left-side freeze plug. (Figs 1, 2 & 3)



2. Loosely attach the adjusting arm bracket to the front of the pump and the engine. For "long" water pump applications, the dogleg in the bracket goes towards the engine; for "short" water pump applications, the dogleg points towards the pump. (Fig. 4)

3. Verify the fit of your belts with the bracket positions; tighten all bolts/nuts and adjust the belt tension as normal.



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