



Steering, Brake & Suspension Specialists

#PT6472RTCA-LB - Rear Lower Control Arm Installation Instructions for 1964-72 GM A-Body (Chevelle, El Camino, Skylark, Cutlass, Lemmon/GTO)



Shown installed on 1967 Chevy Chevelle with rear coil-over upgrade and Adjustable Tailing Arm Mount Braces (available separately).

Hardware:

- 2 ea Rear Lower Control Arm Assembly
- 4 ea 1/2"-13 X 4" Bolts G8
- 4 ea 1/2" Lock Washes G8
- 4 ea 1/2"-13 Nuts G8
- 4 ea 1/2" Flat Washers G8

PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of and suspension movement. The installer also needs to make sure none of the braking components can become bound or jammed at any time through the range of suspension movement.

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10 lb/ft	1/4"	grade 8	14 lb/ft
5/16"	grade 5	19 lb/ft	5/16"	grade 8	29 lb/ft
3/8"	grade 5	33 lb/ft	3/8"	grade 8	47 lb/ft
7/16"	grade 5	54 lb/ft	7/16"	grade 8	78 lb/ft
1/2"	grade 5	78 lb/ft	1/2"	grade 8	119 lb/ft
9/16"	grade 5	114 lb/ft	9/16"	grade 8	169 lb/ft
5/8"	grade 5	154 lb/ft	5/8"	grade 8	230 lb/ft

Instructions:

- Support the rear of the vehicle with the proper tools and equipment so that the rear suspension can be disassembled.
- Remove the rear coil springs.
- Remove the original rear lower control arm links.
- Install the new rear lower control arm links with the included hardware.
- Re-install the rear coil springs.
- Check clearance of all parts throughout the suspension travel distance. If all is clear, confirm all mounting hardware is secure. Remove the supports from the rear of the vehicle and lower it to the ground.
Safely road test the vehicle to familiarize yourself with its new handling.

INSTALLATION, TECHNICAL, & TROUBLESHOOTING GUIDE

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RECOMMENDED PRODUCTS ALSO AVAILABLE:



ADJUSTABLE TRAILING ARM MOUNT BRACES #6467TAMB
#6467TAMB - 1964-67 GM A-Body
#6872TAMB - 1968-72 GM A-Body



ADJUSTABLE REAR UPPER TRAILING ARM KIT #6872RTCA-U
#6467RTCA-U - 1964-67 GM A-Body
#6872RTCA-U - 1968-72 GM A-Body



ADJUSTABLE PRO-TOURING REAR SWAY BAR KITS #6472ARSBK
1964-67 GM A-Body:
#6472ARSBK - REAR High-Clearance Pro-Touring
#6472PTSBK - REAR Pro-Touring



DUAL-ADJUSTABLE COIL-OVER CONVERSION KITS #6472RCOK-DA
#6467COK - FRONT 1964-67 GM A-Body
#6872COK - FRONT 1968-72 GM A-Body
#6472RCOK-DA - REAR 1964-72 GM A-Body

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